1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers
   Product name: Tetramethylammonium hydroxide pentahydrate
   Product Number: T7505
   Brand: Sigma
   CAS-No.: 10424-65-4

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Identified uses: Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet
   Company: Sigma-Aldrich
   Address: 3050 Spruce Street
   SAINT LOUIS MO  63103
   USA
   Telephone: +1 800-325-5832
   Fax: +1 800-325-5052

1.4 Emergency telephone number
   Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
   GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
   Acute toxicity, Oral (Category 2), H300
   Acute toxicity, Dermal (Category 3), H311
   Skin corrosion (Category 1B), H314
   Serious eye damage (Category 1), H318

   For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
   Pictogram
   Signal word: Danger

   Hazard statement(s)
   H300   Fatal if swallowed.
   H311   Toxic in contact with skin.
   H314   Causes severe skin burns and eye damage.

   Precautionary statement(s)
   P260   Do not breathe dust or mist.
   P264   Wash skin thoroughly after handling.
   P270   Do not eat, drink or smoke when using this product.
   P280   Wear protective gloves/ protective clothing/ eye protection/ face protection.
   P301 + P310   IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/ physician.
P322 Specific measures (see supplemental first aid instructions on this label).
P361 Remove/Take off immediately all contaminated clothing.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Formula : C₄H₁₃NO·5H₂O
Molecular Weight : 181.23 g/mol
CAS-No. : 10424-65-4
EC-No. : 200-882-9

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetramethylammonium hydroxide</td>
<td>Acute Tox. 2; Acute Tox. 3;</td>
<td>90 - 100 %</td>
</tr>
<tr>
<td></td>
<td>Skin Corr. 1B; Eye Dam. 1;</td>
<td></td>
</tr>
<tr>
<td></td>
<td>H300, H311, H314</td>
<td></td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
no data available
5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, nitrogen oxides (NOx)

5.3 Advice for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

5.4 Further information
no data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Wear respiratory protection. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust. For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Store under inert gas. Air sensitive. Hygroscopic.

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

8. EXPOSURE CONTROLS/PERSOANL PROTECTION

8.1 Control parameters
Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls
Appropriate engineering controls
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment
Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties
a) Appearance Form: crystalline
   Colour: white
b) Odour no data available
c) Odour Threshold no data available
d) pH no data available
e) Melting point/freezing point Melting point/range: 67 - 70 °C (153 - 158 °F) - lit.
f) Initial boiling point and boiling range no data available
g) Flash point no data available
h) Evaporation rate no data available
i) Flammability (solid, gas) no data available
j) Upper/lower flammability or explosive limits Upper explosion limit: 36 % (V)
   Lower explosion limit: 6.7 % (V)
k) Vapour pressure no data available
l) Vapour density no data available
m) Relative density no data available
10. STABILITY AND REACTIVITY

10.1 Reactivity
no data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
no data available

10.4 Conditions to avoid
Air: Avoid moisture.

10.5 Incompatible materials
Strong oxidizing agents, Strong acids

10.6 Hazardous decomposition products
Other decomposition products - no data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
no data available

Inhalation: no data available
Dermal: no data available
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitisation
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as
carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Specific target organ toxicity - single exposure
no data available

Specific target organ toxicity - repeated exposure
no data available

Aspiration hazard
no data available

Additional Information
RTECS: Not available
Cough, Shortness of breath, Headache, Nausea, Vomiting

12. ECOLOGICAL INFORMATION
12.1 Toxicity
no data available

12.2 Persistence and degradability
no data available

12.3 Bioaccumulative potential
no data available

12.4 Mobility in soil
no data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
no data available

13. DISPOSAL CONSIDERATIONS
13.1 Waste treatment methods

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 3423 Class: 8 Packing group: II
Proper shipping name: Tetramethylammonium hydroxide, solid
Reportable Quantity (RQ):
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 3423    Class: 8    Packing group: II    EMS-No: F-A, S-B
Proper shipping name: TETRAMETHYLAMMONIUM HYDROXIDE, SOLID
Marine pollutant: No

IATA
UN number: 3423    Class: 8    Packing group: II
Proper shipping name: Tetramethylammonium hydroxide, solid

15. REGULATORY INFORMATION

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>10424-65-4</td>
<td>2007-03-01</td>
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New Jersey Right To Know Components

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</thead>
<tbody>
<tr>
<td>10424-65-4</td>
<td>2007-03-01</td>
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</tbody>
</table>

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

<table>
<thead>
<tr>
<th>Acute Tox.</th>
<th>Acute toxicity</th>
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</thead>
<tbody>
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<td>Serious eye damage</td>
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<td>Toxic in contact with skin.</td>
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<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td>Skin Corr.</td>
<td>Skin corrosion</td>
</tr>
</tbody>
</table>

HMIS Rating

- Health hazard: 4
- Chronic Health Hazard:  
- Flammability: 0
- Physical Hazard: 0

NFPA Rating

- Health hazard: 3
- Fire Hazard: 0
- Reactivity Hazard: 0

Further information
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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling.
or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 4.4          Revision Date: 06/27/2014          Print Date: 07/28/2016