1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name: (R)-(+) - Pulegone

Product Number: P55708
Brand: Aldrich
CAS-No.: 89-82-7

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA

Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

- Flammable liquids (Category 4), H227
- Acute toxicity, Oral (Category 4), H302
- Carcinogenicity (Category 2), H351
- Acute aquatic toxicity (Category 3), H402
- Chronic aquatic toxicity (Category 3), H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word: Warning

Hazard statement(s)

- H227: Combustible liquid.
- H302: Harmful if swallowed.
- H351: Suspected of causing cancer.
- H412: Harmful to aquatic life with long lasting effects.

Precautionary statement(s)

- P201: Obtain special instructions before use.
- P202: Do not handle until all safety precautions have been read and understood.
- P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Avoid release to the environment.
Wear protective gloves/ protective clothing/ eye protection/ face protection.
IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
IF exposed or concerned: Get medical advice/ attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

| Synonyms | (+)-Pulegone  
|          | (R)-2-Isopropylidene-5-methylcyclohexanone  
|          | (R)-p-Menth-4(8)-en-3-one  
|          | p-Menth-4(8)-en-3-one |

Formula : C10H16O
Molecular weight : 152.23 g/mol
CAS-No. : 89-82-7
EC-No. : 201-943-2

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>p-Menth-4(8)-en-3-one</td>
<td>Flam. Liq. 4; Acute Tox. 4; Carc. 2; Aquatic Acute 3; Aquatic Chronic 3; H227, H302, H351, H412</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available
5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition. No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Combustible liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 30 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: clear, liquid
   Colour: light brown

b) Odour
   No data available

c) Odour Threshold
   No data available

d) pH
   No data available

e) Melting point/freezing point
   No data available

f) Initial boiling point and boiling range
   224 °C (435 °F) - lit.

g) Flash point
   82 °C (180 °F) - closed cup

h) Evaporation rate
   No data available

i) Flammability (solid, gas)
   No data available

j) Upper/lower flammability or explosive limits
   No data available

k) Vapour pressure
   No data available

l) Vapour density
   No data available
m) Relative density 0.937 g/cm³ at 25 °C (77 °F)

n) Water solubility No data available

o) Partition coefficient: n-octanol/water No data available

p) Auto-ignition temperature No data available

q) Decomposition temperature No data available

r) Viscosity No data available

s) Explosive properties No data available

t) Oxidizing properties No data available

9.2 Other safety information
No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
Heat, flames and sparks.

10.5 Incompatible materials
Strong oxidizing agents

10.6 Hazardous decomposition products
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
No data available

Inhalation: No data available
Dermal: No data available
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
Limited evidence of carcinogenicity in animal studies
IARC: 2B - Group 2B: Possibly carcinogenic to humans (p-Menth-4(8)-en-3-one)

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: OT0261000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
Toxicity to daphnia and other aquatic invertebrates
EC50 - Daphnia pulex (Water flea) - 24.4 mg/l - 48 h

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.
No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Product
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.
14. TRANSPORT INFORMATION

DOT (US)
NA-Number: 1993  Class: NONE  Packing group: III
Proper shipping name: Combustible liquid, n.o.s. (p-Menth-4(8)-en-3-one)
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG
Not dangerous goods

IATA
Not dangerous goods

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>p-Menth-4(8)-en-3-one</td>
<td>89-82-7</td>
<td></td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>p-Menth-4(8)-en-3-one</td>
<td>89-82-7</td>
<td></td>
</tr>
</tbody>
</table>

California Prop. 65 Components

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Revision Date</th>
</tr>
</thead>
<tbody>
<tr>
<td>p-Menth-4(8)-en-3-one</td>
<td>89-82-7</td>
<td>2014-05-02</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox.  Acute toxicity
Aquatic Acute  Acute aquatic toxicity
Aquatic Chronic  Chronic aquatic toxicity
Carc.  Carcinogenicity
Flam. Liq.  Flammable liquids
H227  Combustible liquid.
H302  Harmful if swallowed.
H351  Suspected of causing cancer.

HMIS Rating
Health hazard:  1
Chronic Health Hazard: *
Flammability:  2
Physical Hazard  0
NFPA Rating
Health hazard:  1
Fire Hazard:  2
Reactivity Hazard:  0

Further information
Copyright 2015 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only. The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956
Version: 4.8 Revision Date: 12/21/2015 Print Date: 08/24/2016