1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name: (-)-Menthone

Product Number: 218235
Brand: Aldrich

CAS-No.: 14073-97-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 4), H227
Skin irritation (Category 2), H315
Skin sensitisation (Category 1), H317

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word: Warning

Hazard statement(s)
H227: Combustible liquid.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.

Precautionary statement(s)
P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261: Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264: Wash skin thoroughly after handling.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/ eye protection/ face protection.
P302 + P352: IF ON SKIN: Wash with plenty of soap and water.
P333 + P313: If skin irritation or rash occurs: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms: (1R,4S)-p-Menthan-3-one
(2S,5R)-2-Isopropyl-5-methylcyclohexanone

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>L-Menthan-3-one</td>
<td>Flam. Liq. 4; Skin Irrit. 2; Skin Sens. 1; H227, H315, H317</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
Carbon oxides

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
Use water spray to cool unopened containers.
6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Storage class (TRGS 510): Combustible liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Components with workplace control parameters
Contains no substances with occupational exposure limit values.
Hazardous components without workplace control parameters

8.2 Exposure controls
Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: clear, liquid
   Colour: colourless

b) Odour
   No data available

c) Odour Threshold
   No data available

d) pH
   No data available

e) Melting point/freezing point
   Melting point/range: < -20 °C (< -4 °F) at 1,013 hPa (760 mmHg)

f) Initial boiling point and boiling range
   207 - 210 °C (405 - 410 °F) - lit.

g) Flash point
   73 °C (163 °F) - closed cup

h) Evaporation rate
   No data available

i) Flammability (solid, gas)
   No data available

j) Upper/lower flammability or explosive limits
   No data available

k) Vapour pressure
   0.7 hPa (0.5 mmHg) at 20 °C (68 °F)

l) Vapour density
   No data available

m) Relative density
   0.893 g/mL at 20 °C (68 °F)

n) Water solubility
   0.531 g/l at 20 °C (68 °F)

o) Partition coefficient: n-octanol/water
   log Pow: 3.05 at 25 °C (77 °F)

p) Auto-ignition temperature
   390 °C (734 °F) at 1,008 - 1,012 hPa (756 - 759 mmHg)

q) Decomposition temperature
   No data available

r) Viscosity
   No data available

s) Explosive properties
   No data available

t) Oxidizing properties
   No data available

9.2 Other safety information

   Surface tension
   54.8 mN/m at 25 °C (77 °F)

10. STABILITY AND REACTIVITY

10.1 Reactivity
   No data available

10.2 Chemical stability
   Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
   No data available

10.4 Conditions to avoid
   Heat, flames and sparks.

10.5 Incompatible materials
   Strong oxidizing agents, Strong reducing agents
10.6 **Hazardous decomposition products**
Other decomposition products - No data available
In the event of fire: see section 5

11. **TOXICOLOGICAL INFORMATION**

11.1 **Information on toxicological effects**

**Acute toxicity**
No data available

Inhalation: No data available

Dermal: No data available

No data available

**Skin corrosion/irritation**
No data available

**Serious eye damage/eye irritation**
No data available

**Respiratory or skin sensitisation**
in vivo assay - Mouse
Result: May cause sensitisation by skin contact.
(OECD Test Guideline 429)

**Germ cell mutagenicity**
reverse mutation assay
S. typhimurium
Result: negative

Mutagenicity (micronucleus test)
Mouse - male and female
Result: negative

**Carcinogenicity**

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**
No data available

No data available

**Specific target organ toxicity - single exposure**
No data available

**Specific target organ toxicity - repeated exposure**
No data available

**Aspiration hazard**
No data available

**Additional Information**
RTECS: Not available

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
12. ECOLOGICAL INFORMATION

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
NA-Number: 1993   Class: NONE   Packing group: III
Proper shipping name: Combustible liquid, n.o.s. (L-Menthan-3-one)
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG
Not dangerous goods

IATA
Not dangerous goods

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

<table>
<thead>
<tr>
<th>CAS-No.</th>
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</tr>
</thead>
<tbody>
<tr>
<td>L-Menthan-3-one</td>
<td>14073-97-3</td>
</tr>
</tbody>
</table>

New Jersey Right To Know Components

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

| Flam. Liq. | Flammable liquids |
| H227 | Combustible liquid. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| Skin Irrit. | Skin irritation |
| Skin Sens. | Skin sensitisation |

HMIS Rating
- Health hazard: 2
- Chronic Health Hazard: 
- Flammability: 2
- Physical Hazard: 0

NFPA Rating
- Health hazard: 2
- Fire Hazard: 2
- Reactivity Hazard: 0

Further information
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Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

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