1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers
Product name: 1-Hexene
Product Number: 230545
Brand: Aldrich
CAS-No.: 592-41-6

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet
Company: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052

1.4 Emergency telephone number
Emergency Phone #: (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 2), H225
Aspiration hazard (Category 1), H304

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements
Pictogram

Signal word Danger

Hazard statement(s)
H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.

Precautionary statement(s)
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P280 Wear protective gloves/eye protection/face protection.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated
clothing. Rinse skin with water/shower.

P331
Do NOT induce vomiting.
P370 + P378
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P235
Store in a well-ventilated place. Keep cool.
P405
Store locked up.
P501
Dispose of contents/container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Synonyms: Hex-1-ene

Formula: C₆H₁₂
Molecular weight: 84.16 g/mol
CAS-No.: 592-41-6
EC-No.: 209-753-1

Hazardous components

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>Flam. Liq. 2; Asp. Tox. 1; H225, H304</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
No data available

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.
5.4 Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Components with workplace control parameters

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>TWA</td>
<td>50.000000 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td>Central Nervous System impairment</td>
<td></td>
</tr>
<tr>
<td>TWA</td>
<td></td>
<td></td>
<td>50 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Central Nervous System impairment</td>
<td></td>
</tr>
<tr>
<td>PEL</td>
<td></td>
<td></td>
<td>50 ppm 180 mg/m3</td>
<td>California permissible exposure limits for chemical contaminants (Title 8, Article 107)</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 480 min
Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 30 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance
   Form: liquid
   Colour: colourless

b) Odour
   No data available

c) Odour Threshold
   No data available

d) pH
   No data available

e) Melting point/freezing point
   -140.0 °C (-220.0 °F)

f) Initial boiling point and boiling range
   62.0 - 63.0 °C (143.6 - 145.4 °F)

g) Flash point
   -25.0 °C (-13.0 °F) - closed cup

h) Evaporation rate
   No data available

i) Flammability (solid, gas)
   No data available

j) Upper/lower flammability or explosive limits
   Lower explosion limit: 1.2 %(V)

k) Vapour pressure
   413.3 hPa (310.0 mmHg) at 37.7 °C (99.9 °F)
   206.6 hPa (155.0 mmHg) at 21.1 °C (70.0 °F)
l) Vapour density No data available
m) Relative density 0.67 g/cm³
n) Water solubility No data available
o) Partition coefficient: n-octanol/water No data available
p) Auto-ignition temperature 253.0 °C (487.4 °F)
q) Decomposition temperature No data available
r) Viscosity No data available
s) Explosive properties No data available
t) Oxidizing properties No data available

9.2 Other safety information
No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
Vapours may form explosive mixture with air.

10.4 Conditions to avoid
Heat, flames and sparks.

10.5 Incompatible materials
acids, Oxidizing agents

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
No data available

LC50 Inhalation - Rat - 4.0 h - 32000. ppm

Dermal: No data available

No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available

No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
May be fatal if swallowed and enters airways. The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Additional Information
RTECS: MP6670000
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, May cause cyanosis.

Central nervous system -

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 2370  Class: 3  Packing group: II
Proper shipping name: 1-Hexene
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 2370  Class: 3  Packing group: II  EMS-No: F-E, S-D
Proper shipping name: 1-HEXENE

IATA
UN number: 2370  Class: 3  Packing group: II
Proper shipping name: 1-Hexene

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard

Massachusetts Right To Know Components

<table>
<thead>
<tr>
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<th>CAS-No.</th>
<th>Revision Date</th>
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<tbody>
<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>2007-03-01</td>
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Pennsylvania Right To Know Components

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New Jersey Right To Know Components

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<th>Revision Date</th>
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<tr>
<td>Hex-1-ene</td>
<td>592-41-6</td>
<td>2007-03-01</td>
</tr>
</tbody>
</table>

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Asp. Tox.  Aspiration hazard
Flam. Liq.  Flammable liquids
H225  Highly flammable liquid and vapour.
H304  May be fatal if swallowed and enters airways.
HMIS Rating
Health hazard: 0
Chronic Health Hazard: 3
Flammability: 0
Physical Hazard 0

NFPA Rating
Health hazard: 0
Fire Hazard: 3
Reactivity Hazard: 0

Further information
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Preparation Information
Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

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